

Receiving Report

Date:

13/9/27

Batch No:

M/27006

Supplier:

Thyssen

Dart P/O:

21481

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☐

No ☒

N/A ☐

QC6 Inspection ☒

N/A ☐

Work Order ☐

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M3073	250 X 350	12	2	0	12	

Initials of receiver (if shipment OK)

Level 2

Production/Admin:

Date

13/9/27

Received/Costing

Initial

C

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO21481 Receipt Dates from 9/27/2013 to 9/27/2013

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21481	1		M6061T6B2.000X08. f 000		10/4/2013 9/27/2013		12.0000	\$33.98	0.0000	0	\$407.80
CAD	No		6061-T6 BAR 2.00' f X 8.00" m127006		12.0000 DESJ02			\$407.80	0.0000	0	
	2		M6061T6S.063 sf		10/4/2013 9/27/2013		336.0000	\$2.34	0.0000	0	\$787.46
	No		6061-T6 .063 Sheet m127006		336.0000 DESJ02			\$787.46	0.0000	0	
Total Received Quantity:											348.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,195.25
Total Balance Due Quantity:											0.0000

DAIU

7312

B I L L O F L A D I N G

No: VIM 409920

Ship From: THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 27Sep13 at 13:30 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Sold To: STAN IVERS (905-532-1350)
(20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-609453- 1 Your PO # 21481
ALUMINUM FLAT BAR 6061-T6511
2.00" X 8.00" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt LBS
BDLE#1 R304	Z00052048	154973	12 FT	1	225

2) Our Order PEC-609453- 2 Your PO # 21481
ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr LBS
1 CRATE R138	82261B4	178955	336.00 SFT	7	296	545

	Tags	PCS	Net Wt	Gr LBS
TOTAL:	2	8	521	770

Heat Number
82261B4

*** Chemical Analysis ***

560775

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Handwritten signature

Page: 1Continued

17-9

156.23 NO TICKET

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

JESSE MACLEOD

13 / 09 / 27

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/OST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 409920
Ship Date 27Sep13 at 13:30 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0.0640 Nom X 48.0000" X 144.0000"
PART NO.

PO/Rel 21481

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du materiel ou les donnees resultant de

Certificate of Mill Test Results

BL VIM 409920-002

27Sep13

l'analyse faite par un laboratoire qualifié
SIGNE PAR:

Pg 1/1

Alcoa Europe

European Mill Products
Alcoa Trasformazioni srl
Stabilimento di Fusina
Via dell'Elettronica 31
30176 Malconiente
Loc. Fusina (Venezia)
Italia
Tel: 39 041 2917111
Fax: 39 041 2917250



INSPECTION CERTIFICATE

DOCKSIDE LOGISTICS
1301 CHARLESTON REGIONAL
Pawyer
SC29492 CHARLESTON
United States of America

EN 10204 3.1

Ordernumber Alcoa 123031001
Date 8/10/12
Certificate number W12418181
Shipment doc.ref. 009806

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
CHAR2652-GI/1	6061	T6	12638 Pounds	
Global specification				
ALU SHEET 6061 T6 ASTM B209 AMS 4027 Mill finish				
Dimensions T x W x L 0.0630 x 48.00 x 144.00 inches				
Remarks				

Chemical composition										
6061										
Cast no		%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti
8226134	PEL3A	0.72	0.49	0.29	0.053	1.09	0.15	0.0061	0.019	0.019
Limit	Min.	0.40		0.15		0.50	0.040			
	Max.	0.80	0.70	0.40	0.15	1.20	0.35		0.25	0.15
									0.050	0.15

Mechanical properties			
Coil nr:	Rm	Rp0.2	A50
Pallet	KSI	KSI	%
PEL3A	48	41	14
PEL3A	48	41	14
PEL3A	48	41	14
PEL3A	48	42	14
PEL3A	48	42	14
PEL3A	48	42	14
PEL3A	48	42	14
PEL3A	48	41	14
PEL3A	48	41	14
0826652			
0826653			
0826655			
Min.	42	35	10
Max.			

COUNTRY OF ORIGIN ITALY

PRODUCT PRODUCED TO THE REQUIREMENT OF AMS4027 REV N AND

ASTM B209 ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11

ORIGINAL REVISION DATED 1997-08-01

Approved by
Roberto Signori
Test Laboratory Supervisor

Alcoa Trasformazioni srl - Sede legale: 00040 Portofino (Catharina-Iglesias) Zona Industriale Portofino - Società a socio unico controllata e coordinata da Alcoa Inc.
Capitale sociale € 5.000.000 interamente versato - C.F., P.IVA e Registro Imprese Cagliari n° 026-0570921 - R.E.A. C.C.I.A.A. Cagliari n° 213330
We hereby certify that the material described above has been tested and complies
with the terms of the confirmation of order.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

2.00" X 8.00" X 144.0000"

PART NO:

PO/Rel 21481

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

Certificate of Mill Test Results

BL VIM-409920-001

27Sep13

L'analyse faite par un laboratoire qualifié.
SIGNED BY

Pg 1/1

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: VIM-621736-4		CUSTOMER PART NUMBER: ALREC00124		PRODUCT DESCRIPTION: 2.000 X 8.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 649711	LINE ITEM: 004	SHIP DATE: 08/13/2013	KAISER LOT NUMBER: Z00052048	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1806.000 LB	QUANTITY: 8.000 PCS	B/L NUMBER: 606877	DIAM/DAF/THICKS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA VIMETAL PRIME WAREHOUSE 4700 BOIS FRANC ST. LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00052048	0001	1	49.9	46.0	14.0	RE 90	N/A	N/A
Z00052048	0002	1	49.2	45.0	14.0	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
102962	.74	.27	.29	.09	.94	.09	.03	.02	.00	.00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-13, STENCILED ASME-SB221 1998 SECT II PFR AMS-QQ-A-200/8 (1997) UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA, MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager

08/13/09/28



Plant Serial: 00101895

Kaiser Order Number: 649711

Line Item: 034



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21481**

Purchase Order Date 9/25/2013

PO Print Date 9/25/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
9/23/09/25

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.000X08.000	6061-T6 BAR 2.00' X 8.00"	10/4/2013 Yes 10/4/2013		12.00 f	\$35.78	\$429.40
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$429.40
2	M6061T6S.063	6061-T6 .063 Sheet	10/4/2013 Yes 10/4/2013		336.00 sf	\$2.47	\$829.17
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209							
Line Total:							\$829.17

Note:

9/25/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21481**

Purchase Order Date 9/25/2013

PO Print Date 9/25/2013

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M304B3.500X03.500	304 BAR 3.500" X 3.500"	10/4/2013	12.00	\$135.90	\$1,630.80
			Yes	f		
			10/4/2013			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240
NOTE: AISI 303 NOT ACCEPTABLE

Line Total: \$1,630.80

PO Total: \$2,889.37

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required **YES** NO

PST# 6122-5207

Change Nbr:

2

Change Date: 9/25/2013